

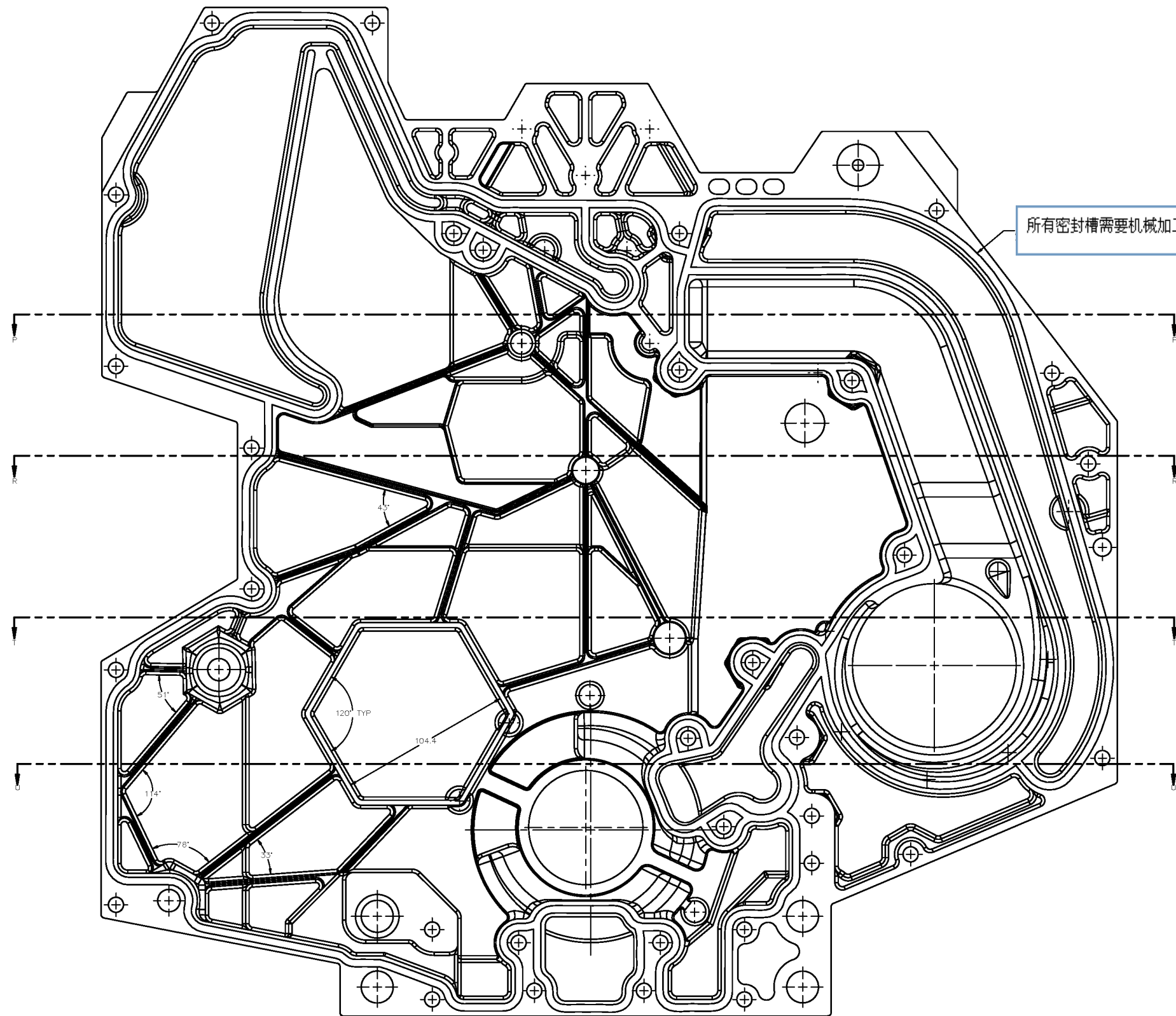


- 注 (除非有其他明细)
1. 材料: 压铸, UNS A03840
 2. 使用 3D 模型用于研发
 3.  表示增加材料用于机加工
 -  表示最终工艺为机加工
 4. 去除所有毛刺

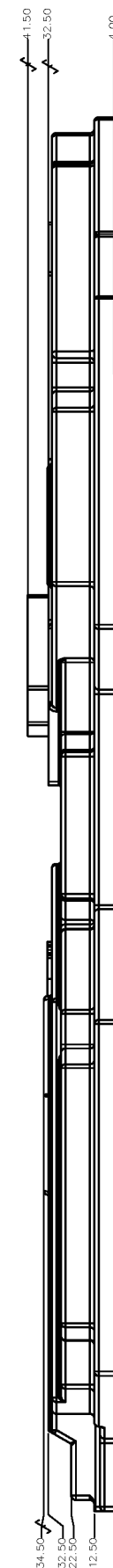
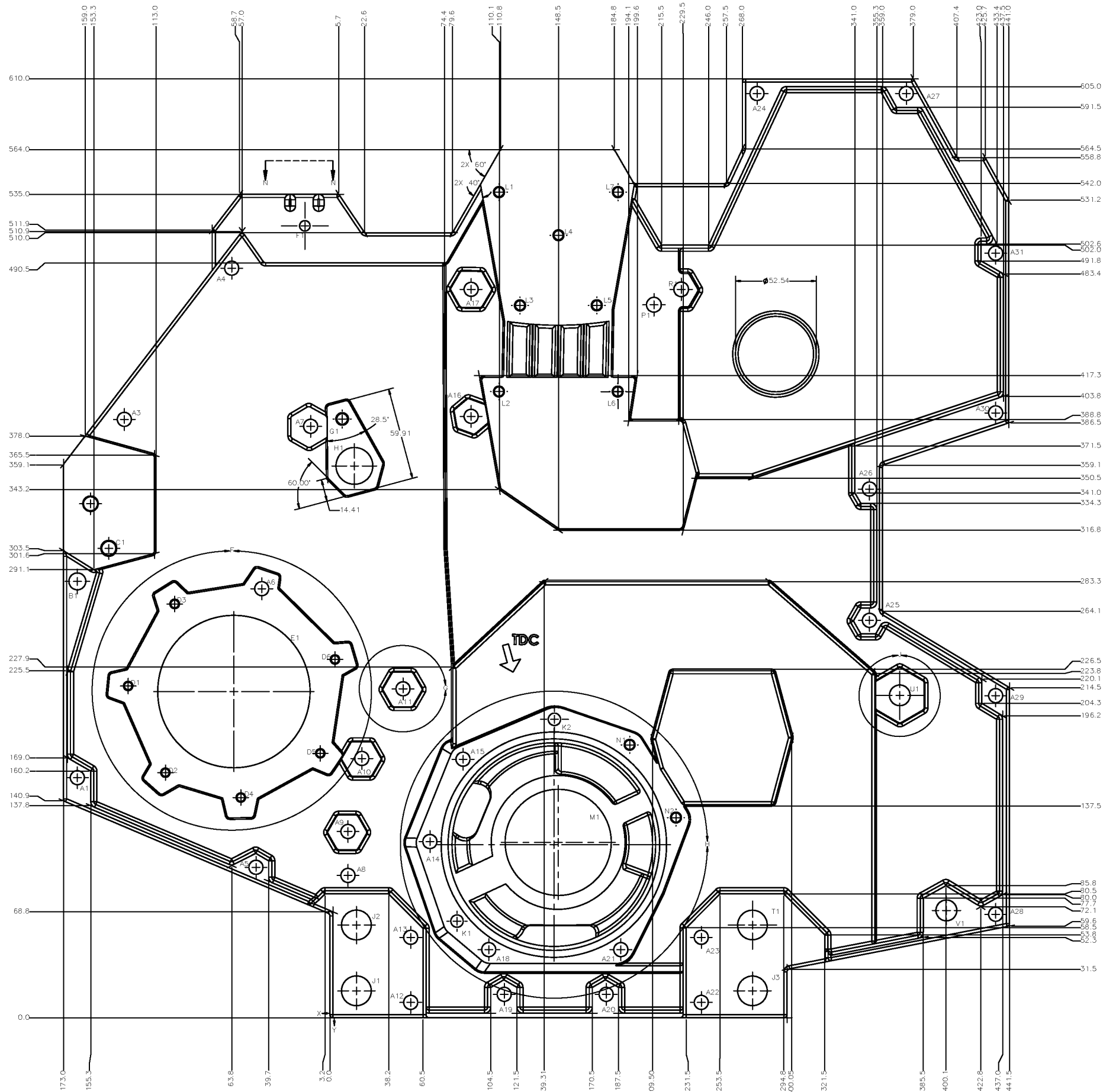


所有密封槽需要机械加工

产品: 正时齿轮前盖

尺寸为公制

公差:
 含小数 2 位: ± 0.5
 含小数 3 位: ± 0.25



标注	X轴	Y轴	尺寸
A1	164.00	-156.00	Ø9.11 THRU 通孔
A3	133.50	-388.75	Ø9.11 THRU
A4	63.75	-487.00	Ø9.11 THRU
A5	48.00	-77.75	Ø9.11 THRU
A6	44.25	-278.75	Ø9.11 THRU
A7	12.50	-384.25	Ø9.11 THRU
A8	-11.75	-92.50	Ø9.11 THRU
A9	-11.75	-121.00	Ø9.11 THRU
A10	-20.75	-168.50	Ø9.11 THRU
A11	-47.50	-213.75	Ø9.11 THRU
A12	-52.50	-10.00	Ø9.11 THRU
A13	-52.50	-52.25	Ø9.11 THRU
A14	-65.00	-114.50	Ø9.11 THRU
A15	-86.50	-168.00	Ø9.11 THRU
A16	-91.75	-390.75	Ø9.11 THRU
A17	-91.75	-473.25	Ø9.11 THRU
A18	-103.25	-44.25	Ø9.11 THRU
A19	-113.25	-15.25	Ø9.11 THRU
A20	-179.50	-15.25	Ø9.11 THRU
A21	-189.00	-44.25	Ø9.11 THRU
A22	-241.25	-10.00	Ø9.11 THRU
A23	-241.25	-52.25	Ø9.11 THRU
A24	-277.49	-600.50	Ø9.11 THRU
A25	-350.50	-258.25	Ø9.11 THRU
A26	-350.50	-343.51	Ø9.11 THRU
A27	-374.50	-600.50	Ø9.11 THRU
A28	-432.50	-67.25	Ø9.11 THRU
A29	-432.50	-209.27	Ø9.11 THRU
A30	-432.50	-393.00	Ø9.11 THRU
A31	-432.50	-496.75	Ø9.11 THRU
B1	164.00	-283.52	Ø11.00 THRU
C1	143.60	-304.98	Ø10.21 14.50
D1	131.03	-215.60	Ø5.00 14.50 M6X1.0 - 6H 12.00 Ø6.05 X 90°, NEAR SIDE
D2	106.81	-159.28	Ø5.00 14.50 M6X1.0 - 6H 12.00 Ø6.05 X 90°, NEAR SIDE
D3	100.83	-268.85	Ø5.00 14.50 M6X1.0 - 6H 12.00 Ø6.05 X 90°, NEAR SIDE
D4	57.85	-143.06	Ø5.00 14.50 M6X1.0 - 6H 12.00 Ø6.05 X 90°, NEAR SIDE
D5	6.19	-171.80	Ø5.00 14.50 M6X1.0 - 6H 12.00 Ø6.05 X 90°, NEAR SIDE
D6	-3.34	-232.79	Ø5.00 14.50 M6X1.0 - 6H 12.00 Ø6.05 X 90°, NEAR SIDE
E1	62.36	-211.94	Ø9.00 THRU
F1	16.25	-514.50	Ø6.75
G1	-7.98	-389.07	Ø8.80 19.50 M8X1.25 - 6H 16.00 Ø8.05 X 90°, NEAR SIDE
H1	-15.95	-358.58	Ø23.93 THRU
J1	-17.25	-17.50	Ø19.25 THRU
J2	-17.25	-60.25	Ø19.25 THRU
J3	-274.50	-17.50	Ø19.25 THRU
K1	-82.58	-62.78	Ø8.00 11.50
K2	-145.87	-193.92	Ø8.00 11.50
L1	-109.85	-536.42	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
L2	-109.87	-406.87	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
L3	-123.51	-462.81	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
L4	-148.55	-508.44	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
L5	-173.36	-462.85	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
L6	-186.99	-406.88	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
L7	-187.09	-536.42	Ø6.00 21.00 M7X1.0 - 6H 18.00 Ø7.05 X 90°, NEAR SIDE
M1	-148.36	-113.95	Ø69.00 THRU
N1	-194.76	-177.35	Ø6.00 18.00 M7X1.0 - 6H 14.00 Ø7.05 X 90°, NEAR SIDE
N2	-224.85	-130.10	Ø6.00 18.00 M7X1.0 - 6H 14.00 Ø7.05 X 90°, NEAR SIDE
P1	-210.50	-463.25	Ø9.60 THRU
R1	-228.25	-473.25	Ø9.50 THRU
T1	-274.50	-60.25	Ø19.25 8.00
U1	-370.25	-209.50	Ø13.50 11.00
V1	-400.50	-69.75	Ø13.50 THRU

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